

CSR 平台驅動之工程系統全域最佳化

Global Optimization of Engineering Systems Powered by the CSR Platform

時間：2026/01/28(三) 10:00~11:15 (09:50入場)

地點：國立陽明交通大學光復校區 工程四館 108階梯教室

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Dr. Chih-Ming Ho received his Ph.D. from Johns Hopkins University and his B.S. from National Taiwan University. He is the Ben Rich-Lockheed Martin Professor Emeritus at UCLA, where he also served as Associate Vice Chancellor for Research (2001-2005). Dr. Ho is a pioneer in personalized medicine, microfluidics, and turbulence control. In 1997, he was elected to the U.S. National Academy of Engineering, followed by his election to Academia Sinica. He has received a Doctor of Engineering Honoris Causa from the Hong Kong University of Science and Technology and holds eleven honorary professorships worldwide. Dr. Ho is a Fellow of AAAS, APS, AIMBE, AIAA, and the 3M-Nano Society. From 2001 to 2014, ISI ranked him among the world's top 250 most cited researchers across all engineering disciplines.



系統效率的最佳化是工程研究與發展的核心目標之一。系統效率同時取決於輸入參數 P 的選擇及其對應水準 L 的配置，所形成的高維度設計空間 P^L ，構成了系統最佳化的根本性障礙。以大數據為基礎的統計搜尋方法計算成本高昂，且易收斂於區域最佳解；傳統的試誤法則效率低落、耗時費力。

系統效率本質上屬於複雜系統的研究範疇。複雜系統為一跨領域研究方向，起源於1970年代物理學的新領域。在此類複雜系統中，交互作用的組成元件（例如合金元素）經由自組織過程（例如熔融與凝固），形成具非線性的動態系統。該動態系統進而呈現出新的系統性質（例如降伏強度）。由於自組織過程高度複雜，組成元件與新系統性質之間的直接、定量關係長期難以建立，被視為複雜系統研究的「聖杯」。

透過一種不依賴機制的歸納式方法，我們發現系統輸入（交互作用的組成元件）可經由複雜系統反應（Complex Systems Response, CSR）函數，直接且確定地映射至系統輸出（新系統性質）。CSR函數為一二階非線性多項式，保證在整個設計空間內僅存在唯一的全域最佳解。

由於CSR不依賴任何機制，其有效性已在物理、化學及社會系統中獲得驗證，並於多工程應用中實現全域最佳化，例如：

- PECVD 薄膜沉積製程：沉積速率、介電常數與表面粗糙度分別提升 3.8 倍、1.02 倍與 1.51 倍；殘留應力最佳化至約 0 MPa（實驗驗證為 -1.7 MPa），相較於傳統製程之 40-300 MPa。
- 石墨烯奈米流體熱傳應用：用於 AI 晶片冷卻之熱傳效能提升達 10 倍。
- 線切割放電加工（Wire-EDM）：透過 CSR 為基礎之自適應熱平衡控制，尺寸誤差由 $\pm 10 \mu\text{m}$ 降至低於 $\pm 1 \mu\text{m}$ 。

總結而言，CSR 平台是一項普遍適用於複雜系統的控制定律，使我們能夠在整個設計空間中識別全域最優解，從而重新定義製造流程、材料合成，以及廣泛類型的各種工程應用。

System efficiency optimization is a central objective of engineering research and development. Efficiency is jointly determined by the selection of input parameters, P , and their corresponding levels, L . The resulting large high-dimensional design space, P^L , presents a fundamental barrier to systematic optimization. Big-data-driven statistical search methods are computationally intensive and prone to convergence at local optima, while conventional trial-and-error approaches are inefficient and labor-intensive. System efficiency resides within the domain of complex systems, an interdisciplinary field that emerged from physics in the 1970s. Such systems feature interacting components (e.g., alloy constituents) that undergo self-organization processes (e.g., melting and solidification).

These processes give rise to nonlinear dynamical systems with emergent properties (e.g., yield strength). The direct, quantitative linkage between interacting components and emergent system-level properties is obscured by this intricate self-organization and has long been regarded as the "holy grail" of complex systems research.

Using a mechanism-free inductive approach, we discovered that system inputs (interacting components) can be directly mapped to outputs (emergent properties) through the Complex Systems Response (CSR) function. The CSR function is a second-order nonlinear polynomial that guarantees a unique global optimum over the entire design domain. Since CSR is mechanism-independent, its validity has been established across physical, chemical, and social systems. Global optimization has been experimentally demonstrated in multiple engineering applications, including:

- PECVD thin-film deposition: Deposition rate, dielectric constant, and surface roughness improved by 3.8x, 1.02x, and 1.51x, respectively; residual stress optimized to -0 MPa (experimentally verified at -1.7 MPa), compared with conventional values of 40-300 MPa.
- Graphene nanofluid heat transfer: Heat-transfer performance for AI-chip cooling increased by 10x.
- Wire electrical discharge machining (Wire-EDM): Dimensional error reduced from $\pm 10 \mu\text{m}$ to below $\pm 1 \mu\text{m}$ via CSR-based adaptive thermal balancing.

In summary, the CSR platform constitutes a universal governing law for complex systems, enabling us to redefine the manufacturing, material synthesis and a broad class of engineering applications by identifying the global optima across the entire design space.

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